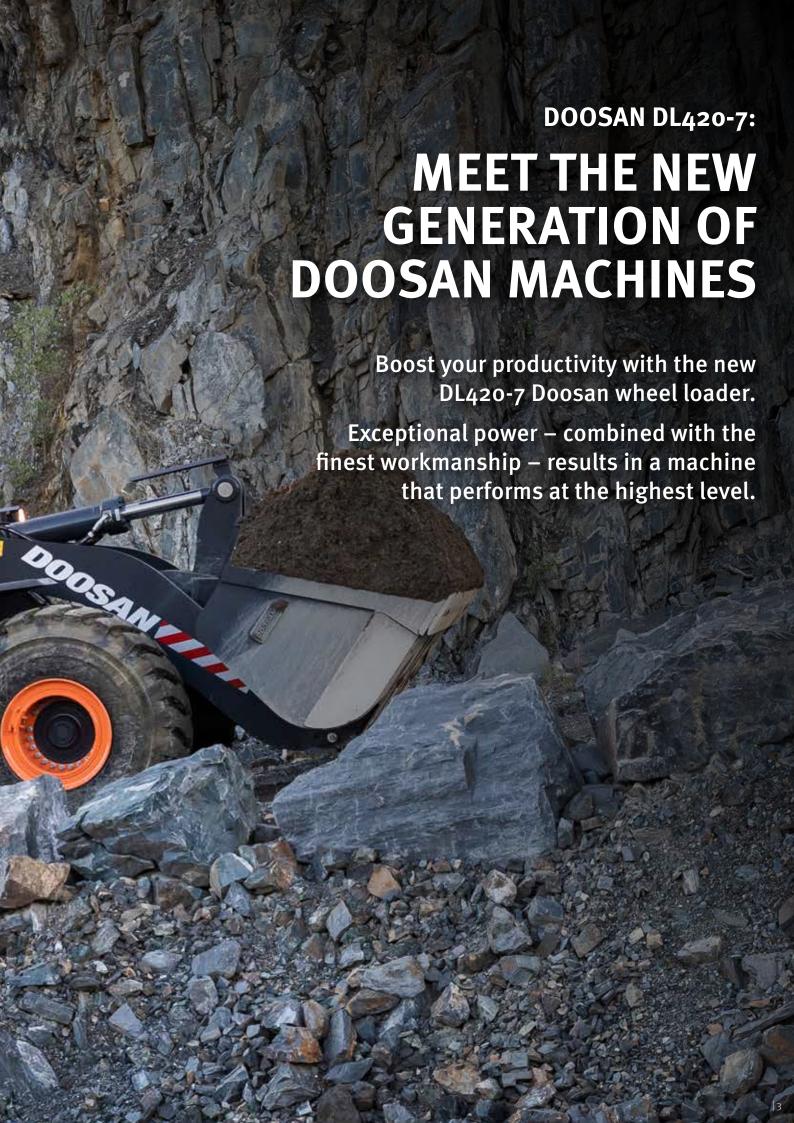
DOOSAN

DL420-7

Maximum power	345 hp
Operating weight	23.4 t
Bucket capacity	4.3 m ³
Emission standard	Stage V













In your profession, you need equipment you can depend on. At Doosan, we put durability and reliability at the core of our machines' development. Our materials and structures undergo stringent testing for strength and resilience under the most extreme conditions.

DESIGNED FOR LONG-TERM, ALL-ROUND, HEAVY-DUTY PERFORMANCE

POWERTRAIN

The Doosan transmission has 5 gears to boost acceleration performance, especially on climbs with the lock-up. The gear ratios are optimized, and smooth, shock-free shifts contribute to the high overall level of operator comfort. Traction force is also maximized. Together, these qualities enable high working speed in all conditions.

AXLE

New stronger axle allows you to carry more.

- Hydraulic differential lock on the front engages automatically to ensure maximum tractive effort with a lock of 100% and driving ease. Muddy and slippery areas can be navigated by the operator with the manual foot control. These features also reduce the risk of skidding and prevent excessive tire wear.
- The brake discs in the planetary reduction gears are reinforced, ensuring long hours of operation and easy maintenance access.
- Axle oil cooler is available for the most demanding conditions. Fully independent cooling circuit with filters for each axle.

ROBUST AND RELIABLE

We pay the closest attention to the design and manufacture of structural components. Finite Element Analysis is used to ensure an extended lifetime for main structures such as the chassis, joints and lift arm. Then, after modelling, they are subjected to intensive laboratory and field testing in extreme conditions. Ongoing statistical analysis is used to continually increase reliability.

DURABLE STEEL PARTS

Rear parts – such as the radiator grille, engine hood and fenders – are made of durable steel. They're also designed for easy repair, reducing the need to replace them if they are damaged.

EXHAUST

The inner exhaust pipe sucks air out of the engine compartment through an outer pipe – this 'chimney' effect provides constant air circulation and prevents deposits of flammable material on hot parts.

FAST CYCLE TIMES

The entire Doosan wheel loader lineup is carefully engineered for a perfect balance of speed and controllability – so you benefit from optimal production. Variable displacement piston pumps in all models allow Doosan wheel loaders to power through difficult jobs with minimal fuel consumption and multifunction operation of the lift arm and bucket.

FULL FENDERS

To keep them clean and avoid mud splashing on the windows or accidents on slippery steps, Doosan's wheel loaders are standard equipped with full fenders and mud guards. Enlarged front fenders protect front windows and ensure maximum operator visibility.

DRIVING ASSISTANCE

- Automatic transmission with smooth shifting
- Automatic transmission kick-down
- Automatic Hydraulic Differential Lock (HDL)
- Automatic Load Isolation System (LIS)
- Automatic kick-out function on lift arm
- Automatic return to dig position
- Automatic reversing fan
- Automatic greasing system
- Automatic lock-up on torque converter







OPERATING IN HIGH COMFORT

ADJUSTABLE STEERING COLUMN

Enhance your driving comfort, and work without fatigue, by easily adjusting the steering column's tilt and telescopic movements to fit your preferred position.

DOOSAN MONITOR

- An easy to read and use 8" touch screen integrates all functions in one place.
- All information about the machine, settings, rear-view camera, weighing system, A/C control, multimedia.
- Help function operators can quickly and easily understand all functions without referring to the operator's manual.

ELECTRONIC JOYSTICK

Reduce your cycle times with fully integrated electronic joystick in right armrest. Sensitivity settings and shock prevention are designed to ensure maximum machine controllability and operator comfort. Less movement for repetitive tasks with autoleveling function.

Return to Dig

Sensors on the lift arm and bucket linkage allow you to change your 'return to dig' setting from inside the cab. The cylinders and cutting edge return to the same position every time, enabling more efficient, consistent work.

Lift Kickout

Set the maximum lift height for working inside buildings or other areas with height restrictions. Simply pull back on the control joystick to override.

ELECTRIC JOYSTICK STEERING

Keep your concentration and reduce strain with the comfortable joystick steering integrated on the armrest. Drive your machine easily, especially in repetitive tasks and tight spaces. You can customize the sensitivity level – from low to high. For better controllability, steering sensitivity changes with travel speed.

KING CHAIR

Improved high comfortable seat with vertical and horizontal low-frequency suspension, pneumatic lumbar support, heating and 3-point safety belt with alarm icon on gauge panel and in Doosan 8" touch screen.



The ergonomic controls and the easy-to-view color monitor place the machine firmly in your hands.

TOTAL CONTROL IN ALL SIMPLICITY

DOOSAN SMART KEY

We bring automotive standards and comfort to construction machinery

- Search function
- Coming/leaving home light function
- Remote door opening
- Keyless engine start

DOOSAN SMART GUIDANCE SYSTEM

Boost your performance and reduce fuel consumption based on the system's recommendation. Machine automatically monitors and analyses driving strategy and recommends how to improve settings.

SPACIOUS CAB

Re-designed interior offers much larger, quieter and more comfortable operator environment, which improves safety and productivity and helps the operator work with high concentration. Increased leg room with re-designed accelerator and brake pedal position. Enlarged storage area and cool-box position increase operator comfort. Improved air conditioning system, with optimized air circulation, ensures a pleasant working environment.

VISIBILITY

Completely re-designed cab improves operator comfort and safety. Enlarged front windshield ensures better front visibility, while larger mirrors extend operator's view on the sides and rear - providing maximum safety for pedestrians and machine and improving productivity at the same time.

COMFORTABLE AUTOMATIC LIFT ARM

Save time and reduce the number of operations with the new bucket leveling function. Automatically return the bucket to dig position from roll back or dump position. Automatic function is also available for lift arm positions.

EASY ENTRY AND EXIT

Grab handles and offset steps with slip-resistant surfaces provide safe & easy access to the cab and easy exit when work is finished. The door opens 180° - and can be locked in the open position - to provide a wide opening for moving in and out of the machine.





RAISE PROFITS, PRODUCTIVITY & FUEL EFFICIENCY

STRENGTH AND INTELLIGENCE – A WINNING COMBINATION!

With tremendous lift height and capacity, along with enough torque to bite into the toughest materials, Doosan wheel loaders go a step beyond scooping, carrying and loading. It's your ticket to making harder work easier, longer days more enjoyable, and every minute more productive and profitable.

BOOST YOUR PRODUCTIVITY

- Ride control Load Isolation System
- Bucket auto leveling function
- End-stroke cushioning for smooth arm and work tools movements



MAXIMUM SAFETY

- Rear-view camera
- Full hand rails for safe maintenance
- Up to 12 LED working lights available
- Rear-view mirrors with electric adjustment possibility
- 3-point safety belt

READY FOR VERSATILITY

- Wide selection of tires



MAXIMIZE YOUR UPTIME

- Massive frame
- Automatic lubrication system
- Wide fin radiator and reversible fan
- DoosanConnect fleet management

BUSINESS CLASS OPERATOR COMFORT

The new spacious cab offers an operator-friendly environment with top-class all-round visibility. It centers around a high comfortable seat with 3-point safety belt for maximum operator safety. The joystick is fully integrated in the seat's right armrest. The electrically adjustable rear mirror contributes to maximum operator comfort.



ALL-IN-ONE FOR BETTER PERFORMANCE

All important functions are easily accessible on the Doosan 8" touch screen

- Machine settings
- Rear-view camera
- Radio
- HVAC
- Weighing system
- Doosan Smart Guidance

BETTER FUEL EFFICIENCY

The DL420-7 is equipped with a powerful, new engine with low fuel consumption - without requiring an EGR (exhaust gas recirculation) valve.

I.C.C.O. (INTELLIGENT CLUTCH CUT-OFF)

Need more engine power for lift arm speed? In lower gears, simply depress the left brake pedal to disengage the transmission. Disengage transmission cutout with your switch panel to start moving on an incline with greater ease.

SITUATION AWARENESS TECHNOLOGY 2

For maximum productivity and fuel efficiency.

TORQUE CONVERTER WITH LOCK-UP FUNCTION

The DL420-7 also features a torque converter lockup. When this is activated, the engine automatically connects directly to the transmission (depending on speed and travel resistance), even from 2nd gear.

The transmission receives the full engine power without hydraulic slip – thus increasing speed on slope dramatically. This feature can save you up to 10% in fuel costs.







SIMPLE MAINTENANCE WITH MAXIMUM UPTIME

COOLING PACKAGE

Wide pitch fin radiators coupling with reversible fan keep the cooling system performing constantly - minimizing machine downtime and reducing daily maintenance.

The operator can easily set standard intervals for fan reverse from the DOOSAN 8" touch screen. Performance is regulated for lower fuel consumption and shorter warm-up periods.

AIR INTAKE

Maintenance-free cyclone air pre-filter separates more than 99% of particles 20 microns in size and larger. Cleaning and cartridge replacement are only needed at long intervals.

In addition to extending the air filter's lifetime, the pre-filter also ensures better combustion and a longer engine lifetime.

AUTOMATIC LUBRICATION SYSTEM

The DL420-7 is standard equipped with a factory-fitted auto-lube system, with greasing point at the middle of the pin and bushing for better grease distribution and enhanced lifetime.

WE ARE HERE FOR YOU

Boost your productivity and machine uptime with our genuine Doosan parts; Protection+, an extended warranty covering parts, travel and service (check with your local dealer); and a maintenance contract in which your dealer supports you with routine service at regular intervals.

FLEET MANAGEMENT

With DoosanConnect, you can proactively react to machine status, properly plan maintenance, and reduce downtime.

SAFE ACCESS

To facilitate access and mobility on the machine, multiple platforms and hand-rails ensure that the operator always has a firm support to hold on to and 3-point contacts.



TECHNICAL SPECIFICATIONS

ENGINE

Designed to deliver superior performance and fuel efficiency, the Scania DC13 diesel engine fully meets the latest Stage V emission regulations. To optimize machine performance, the engine uses high-pressure fuel injectors, air-to-air inter-cooler and electronic engine controls. 4-Cycle Water-Cooled, Variable Geometry Turbocharged, Diesel Oxidation Catalyst (DOC) & Selective Catalytic Reduction (SCR) and Diesel Particulate Filter (DPF), no Exhaust Gas Recirculation (EGR).

Model

Scania DC13

No. of cylinders

6

Max. power (SAE J1995)

257 kW/345 hp @ 1800 rpm

Max. torque (SAE J1995)

2196 N·m at 1100 rpm

Displacement

12700 cm³

Bore × stroke

130 mm × 160 mm

Starter

24 V / 6 kW

Batteries - Alternator

2 × 12 V, 200 Ah - 28 V, 100 A

Air filter

Centrifugal pre-cleaner Top Spin™ Donaldson® with 2-stage dry filter

Cooling

Cooling package with automatic reversing fan to facilitate radiator cleaning. Automatic rotation speed adjustment according to temperature conditions.

Radiator

Wide fin radiator - Intercooler/Hydraulic oil cooler/Transmission oil cooler

AXLES

Front & rear axles manufactured by ZF with outboard planetary reduction gears.

Maximum traction power 22.4 t allows operation on slopes of 27° (51%).

LSD lock ratio

30% (front & rear)

HDL lock ratio

100% (front)

Oscillation angle

+/- 12°

Tire size - standard

26.5R25

TRANSMISSION

5-gear powershift transmission with 3 operating modes: manual, fully automatic, or semi-automatic with 'kick-down' function. Based on high-quality components. Equipped with a modulation system for protection and smooth gear and direction changes. A manual transmission control lever is located to the left of the steering wheel. Direction change function also available in automatic or semi-automatic mode. Transmission can be disengaged by the brake pedal to deliver full engine power to the hydraulic system. A safety device prevents the engine from starting if the transmission is not in neutral. Torque converter lock-up function from 2nd to 5th gear.

Type

5-speed auto-powershift with lock-up

Torque converter

Single stage / mono phase / fixed wheel stator

Speeds - forward 1 / 2 / 3 / 4 / 5

7.2 / 13.6 / 19.7 / 38.3 / 40

Speeds - reverse 1 / 2 / 3

7.2 / 13.6 / 19.7

Maximum traction

22.4 ton

Maximum gradeability

27° (51%)

HYDRAULIC SYSTEM

Type

Load sensing - closed center hydraulic system

Main pump

Dual variable displacement axial pistons pumps

Maximum flow

476 l/min

Maximum pressure

320 bar

EMCV

Automatic functions for positioning the bucket ready to dig and a function for stopping the lift arm at the desired height.

Filtration

In the oil return to the tank, the fiberglass filter has a filtering capability of 10 micron.

LIFT ARM

Z-kinematics with simple lifting piston system designed for heavy-duty applications. 20.1 & 23.1 tons breakout force combined with a bucket angle that is maintained throughout the range of movement. Bucket angles are optimized in the travelling position and at ground level. Load Isolation System (LIS) is fitted as standard for improved operator comfort, output and lifetime.

Load cycle

Lift arm - up	6 s
Lift arm - down	2.7 S
Bucket - dump	2 S

HYDRAULIC CYLINDERS

High-strength steel piston rods and cylinder bodies. Shockabsorbing mechanism fitted in all cylinders for shock-free operation and extended piston life.

Cylinders	Quantity	Bore × rod diameter × stroke (mm)
Lift	2	150 × 95 × 795
Bucket	1	160 × 100 × 615

BRAKES

Dual multi-disc circuit with sintered metal discs for extended service life. Braking system activated by a pump and accumulator circuits. Spring-applied, hydraulically released parking brake is mounted on the transmission shaft and accumulator circuits and is electronically activated. Brake type: spring-applied / hydraulically released. Brake pump with variable displacement axial pistons provide 58 l/min. Operator can activate/deactivate the Intelligent Clutch Cut Off on the brake pedal from a switch and can adjust the sensor proximity with the same switch. The emergency brakes are composed of a double system continually under pressure by accumulators.

CAB

Safety compliance with Roll Over Protection System (ROPS) and Falling Object Protective Structure (FOPS) requirements. Spacious modular cab with excellent all-round visibility and ample storage space. Good overview of the bucket, tires and loading area thanks to wide windows. Pushbutton controlled air conditioning and heating with air recirculation function. Double cab air filter installed in the cab with extra protection for the operator in dusty or polluted environments. Viscous suspension mount for maximum comfort. Adjustable high-quality heated seat with air suspension, arm rests and height and tilt adjustable steering column. All operating information clearly displayed in front of the operator. Control functions are centralized on a console on the right.

Safety standards

ROPS ISO 3471:2008 FOPS ISO 3449

A-weighted emission sound pressure level at the operator's position, LpAd (ISO 6396:2008)

71 dB(A)

A-weighted sound power level, LwAd (2000/14/EC)

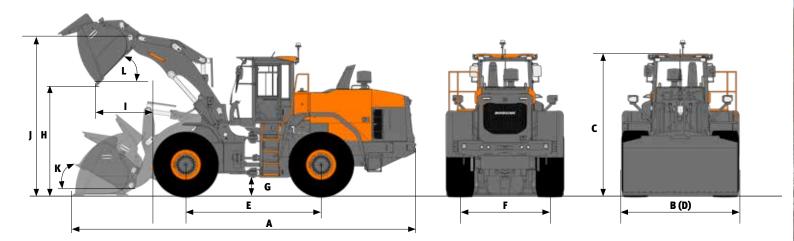
107 dB(A)

FLUID CAPACITIES

Fuel tank	313 l
DEF (AdBlue®) tank	60 l
Cooling system (radiator)	55 l
Engine oil	45 l
Front axle	42 l
Rear axle	42 l
Hydraulic system	223 l
Hydraulic oil tank	125 l
Transmission oil	55 l



PERFORMANCE DATA & DIMENSIONS



DL420-7

			Performance bucket			Eco bucket			
Pin-on Ground engaging tools			General purpose		Material handling		General purpose		
		Unit	4.4 m³ BOT	4.5 m³ BOCE	4.7 m³ BOT	4.9 m³ BOCE	4.3 m³ BOT	4.5 m³ BOCE	High lift
	Configuration		straight sides	straight sides	convex sides	convex sides	straight sides	straight sides	
	Capacity heaped ISO/SAE	m³	4.5	4.4	4.9	4.7	4.3	4.5	=
	Capacity at 110% fill factor	m³	4.9	4.8	5.3	5.2	4.8	5.0	=
В	Bucket width	mm	3000	3000	3000	3000	3200	3200	-5
	Breakout force	kN	167120	172883	166717	172473	183	171	-169
	Static tipping load (straight)	kg	19287	19347	19250	19310	19351	18696	-2838
	Static tipping load (full turn - 40°)	kg	17273	17334	17235	17295	17071	16493	-2591
Н	Dump height (at 45° - fully raised)	mm	2911	2719	2911	2719	2835	2990	+483
I	Dump reach (at 45°- fully raised)	mm	1342	1503	1342	1503	1465	1320	+72
	Digging depth	mm	145	165	145	165	110	115	+119
J	Height at bucket pivot point	mm	4265	4265	4265	4265	4265	4265	+480
	Max. tilt angle in carry position	0	50	50	50	50	48	48	+4
	Max. tilt angle fully raised	0	63	63	63	63	62	62	+1
K	Max. tilt angle on ground	0	44	45	44	45	43	43	+1
	Max. tilt angle at max. reach	0	59	59	59	59	59	59	=
	Max. dump angle at max. reach	0	72	72	72	72	71	71	-10
	Max. dump angle on ground	0	64	64	64	64	65	65	-1
L	Max. dump angle fully raised	0	46	46	46	46	45	45	-1
	External radius - tire side	mm	6388	6388	6388	6388	6388	6388	=
	External radius - bucket edge	mm	7028	7146	7028	7146	7065	7000	+212
Е	Wheel base	mm	3525	3525	3525	3525	3525	3525	=
D	Width at tires edge	mm	2982	2982	2982	2982	2982	2982	=
F	Tread	mm	2300	2300	2300	2300	2300	2300	=
G	Ground clearance (at 12° osc.)	mm	495	495	495	495	495	495	=
A	Overall length	mm	9244	9510	9244	9510	9138	8926	+471
С	Overall height	mm	3660	3660	3660	3660	3660	3660	=
	Operating weight	kg	23437	23373	23494	23430	23419	23570	+585

All capacities according ISO 7546, with straight blade [measure at the tip of bucket teeth or cutting edge], tires 26.5 R25 (L3), base EU configuration.



Terminal device is installed and connected to a machine to get machine data.

Doosan provides dual-mode (Mobile, Satellite) communication to maximize communication coverage.

Users can monitor machine status from DoosanCONNECT Web.

WORK TOOLS

MAKE SURE IT FITS YOUR APPLICATION

The Doosan range of configurable buckets offers you the possibility to configure the bucket that matches your application perfectly. Your Doosan dealer will help you configure it for your application - so that you maximize your productivity, and get the level of protection you need.

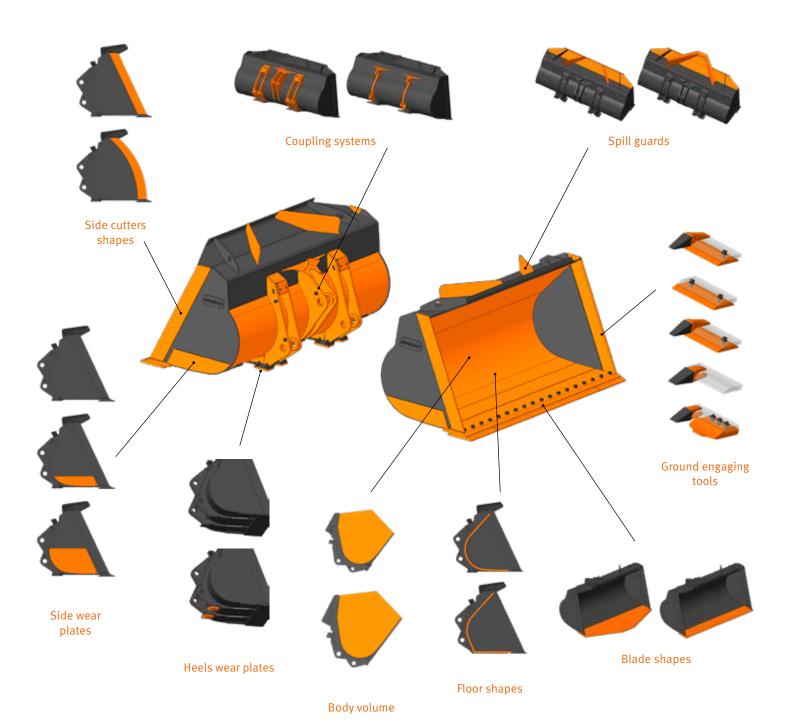
IMPROVED PRODUCTIVITY

This new range gives you access to buckets with higher capacities on the Doosan Wheel Loaders - so you have more possibilities to optimize the bucket size for the density of your material.

OPTIMIZED FOR YOUR MACHINE

A genuine Doosan bucket is the best fit for a Doosan Wheel Loader: Your bucket and your wheel loader are a single machine, not separate entities.

Kinematics, breakout force, capacity, material retention, operator vision - our engineers optimize the bucket's performance in every aspect to maximize your productivity.



STANDARD AND OPTIONAL EQUIPMENT

Standard Optional

Engine

- Exhaust aftertreatment (DOC + DPF + SCR)
- Auto idle function
- Auto shutdown function
- Variable Geometric Turbocharger (VGT)
- Air pre-cleaner (centrifugal)
- Situation Awareness Technology 2
- Fan reversible, variable speed, with automatic function
- Wide fin radiator

Powertrain

- 5-gear powershift transmission
- Torque convertor with Lock-up
- Transmission mode managment
- I.C.C.O. (Intelligent Clutch Cut-Off)
- Axle differential Hydraulic Differential Lock
- O Axle differential Limitied Slip Differential

Hydraulic

- Load sensing hydraulic system, variable displacement pump
- EMCV (Electric main control valve)
- 3rd spool valve
- o MCV

Lift Arm

- Standard lift arm, Z-bar kinematic
- Hydraulic lift arm suspension Load Isolation System (LIS)
- Smooth end position bucket & arm (only with EMCV)
- Position memories
- Automatic bucket position "return to dig"
- O High lift arm, Z-bar kinematic

Work tools

- O DOOSAN quick coupler
- o DOOSAN bucket
- DOOSAN performance bucket

Cab & operator comfort

- ROPS (ISO 3471:2008)/FOPS (ISO 3449) pressurized cab
- Grammer seat with vertical and horizontal low-frequency suspension, pneumatic lumbar support, heating, 3-point safety belt
- Joystick lever with FNR and thumbwheel roller integrated to the seat's right armrest
- Electric joystick steering on left armrest
- DOOSAN Smart Key
- Door remote opening
- DOOSAN 8" touch screen, all-in-one
- DOOSAN Smart Guidance System
- Rear-view mirrors heated
- DoosanConnect (telematic system)
- 12V socket
- USB socket
- Fingertip control
- O Rear-view mirrors heated, electric adjustment

Safety

- Safety belt alarm
- Rear-view camera
- Full handrails and maintenance platforms
- Strobe reversing light
- LED working lights on cab (4× front + 4× rear)
- LED working lights on cab (6× front + 6× rear)

Other

- Automatic lubrication system
- 26.5R25 (L3)
- o 26.5R25 (L4)
- o 26.5R25 (L5)
- O Additional counterweight
- O DOOSAN weighing system



DOOSAN GROUP – BUILDING YOUR TOMORROW TODAY

BE PART OF THE GREAT DOOSAN FAMILY

Founded in 1896, Doosan Group is the oldest company in Korea. Rapidly adapting to the changing global environment, it is one of the fastest growing companies in the world.

AFFILIATES

Doosan is making efforts to improve the foundation for life. Doosan can be found in various fields, ranging from the entire infrastructure support business that includes industrial facilities, machinery, equipment, and construction, to the consumer goods business.

Infrastructure Support Business

Doosan Heavy Industries & Construction Doosan Infracore

Doosan Bobcat

Doosan Engineering & Construction

Doosan Mecatec

Doosan Robotics

Doosan Mobility Innovation

Doosan Solus

Doosan Fuel Cell

Holding Company

Doosan Electronics

Doosan Corporation Mottrol

Doosan Bio

Doosan Corporation Industrial Vehicle

Doosan Digital Innovation

Doosan Corporation Distribution

Customer & Services

Oricom Hancomm

Doosan Magazines

Doosan Bears

Doosan Cuvex

Neoplux

39400 Doosan Group employees in 36 countries worldwide









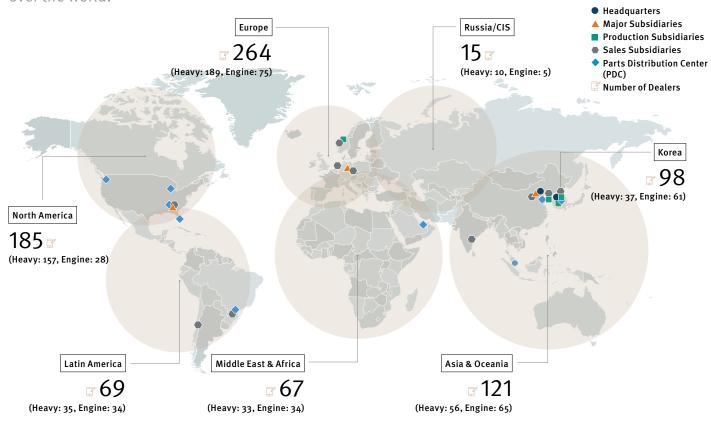
DOOSAN INFRACORE - MANUFACTURING CONSTRUCTION EQUIPMENT FOR OVER 40 YEARS

Doosan Infracore's construction equipment includes crawler and wheeled excavators, mini excavators, wheel loaders and articulated dump-trucks, and diverse attachments as well as diesel and gas engines. With No. 1 market share in Korea, Doosan Infracore is emerging as a global leader in construction equipment manufacturing.



GLOBAL NETWORK

A truly global player in every respect, we have large-scale factories, sales subsidiaries and dealers all over the world.



FROM MACHINE MANUFACTURER... TO FULL SOLUTION PROVIDER

Ask your dealer for a full range of services designed especially for you.















CONCEPT-X

Doosan Infracore is not simply adopting digital technology but is seeking to revolutionize the construction machinery industry.

Concept-X is a solution based on technology optimized for future construction sites, such as automated construction site surveying tasks using drones, unmanned automation of equipment, and remote control based on 5G communication.